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for heat treating of carbon and alloy steels, tool steels, stainless steels, and cast irons. Material Resources / Publications

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Annealing 0-1: To anneal heat to 1400-1450°F (760-790°C), cool no faster than 40°F (22°C) per hour. This rate needs to be maintained for 4 to 5 hours. The temperature varies but the cooling rate is the same for alloy tool steels. On a small part it is easy to lose heat at too fast a rate and end up with a hard part without quenching.

Heat Treating

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Heat Treater's Guide: Practices and Procedures for Irons and Steels, 2nd Ed., Chandler, Harry E. (Ed.), 1995, ASM International, ISBN 0-87170-520-6, 903 pages. 15. Heat Treaters Guide: Standard Practices and Procedures for Steel, Unterwieser, Paul M., Howard E. Boyer, and James J. Kubbs (Eds.), 1982, ASM International, ISBN 0-87170-141-3, 493 pages.

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